



QUADRATURE
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Quote Development Costs
MJ-R001-3Stars-YG18K
Issued: 14-Oct-11
Rep: Y.M.

Bill To	-
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Ship To	-
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Details about the Prototyping Fee, also called "Development Fee"
(It is the sum of the costs involved in Design, research and tooling.)

TIMEFRAME for PROTOTYPES

The processing time for Prototype is UNDEFINED, because the manufacturer is making this version of the product for the first time. Usually from 3 weeks to 4 weeks, depending on materials sourcing issues, eventual changes. Please be prepared for a 6 weeks project until real orders can be We try our best to deliver quality samples, allowing ourselves to redo any parts of the process until the desired quality and aspect are obtained.

Design / Wax/ Silver Master / Molds 2 weeks
Samples 2 weeks
+ 1 week extra for technical issues/re-doing

Item	Description	Qty	Unit	Price/Unit	Item Price in THB
-	-	-	-	-	-
-	-	-	-	-	-
Wax By Hand	RING + Gallery (under de rings)	1.00		4,500.00	4,500.00
-	-	-	-	-	-
Labor Master	Casting masters	2.00		300.00	600.00
Labor Master	Cleaning, adjustments	1.00		2,250.00	2,250.00
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
Molds		2.00		450.00	900.00
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
Fix Rate	Time involved in modeling and design file processing	1.00		-	1,500.00
Prototyping Losses					
Silver locked	Silver used in modeling operation	21.00		55.86	1,173.06
Wastage 50%	Wastage during metal processing, redoing	4.00		55.86	223.44
-	-	-	-	-	-
-	-	-	-	-	-
SUBTOTAL	Development materials, CAD Design, waxes, molds, labor, research	1		11,146.50	11,146.50
	<i>Eng.: Waived on future orders of this product (same molds).</i>				-
	<i>Fra.: Les Frais de développement seront supprimés pour toute les futures commandes de cet exact modèle (même moule).</i>				-
Total in 6425.1 :					11,146.50
(Prices for transactions are in THB)					

Avr. Rate THB/EURO	Approx. UNIT VALUE	259.22
43.00	EURO	